

Technical Data Sheet

Alathon L4550

High Density Polyethylene



Product Description

Alathon L4550 is a medium molecular weight high density copolymer with a narrow molecular weight distribution. L4550 inherently has very low gels and is used for monofilament, slit tape and high speed orientation processes. Typical applications include specialty films, packaging of agriculture products, protective netting for the agriculture and building industry, and netting for food applications.

Application	Agriculture Film; Bags & Pouches; Nets; Raffia/Tapes/Strapping; Secondary Packaging		
Market	Flexible Packaging		
Processing Method	Blown Film; Tapes & Raffia		
Attribute	General Purpose; Good Organoleptic Properties; High Density; Low Gel		

Typical Properties	Nominal	English	Nominal	SI	Test Method
	Value	Units	Value	Units	
Physical					
Melt Flow Rate (190 °C/2.16 kg)	0.45	g/10 min	0.45	g/10 min	ASTM D1238
(190 °C/5.0 kg)	1.75	g/10 min	1.75	g/10 min	ASTM D1238
(190 °C/21.6 kg)	20.3	g/10 min	20.3	g/10 min	ASTM D1238
Density, (23 °C)	0.945	g/cm ³	0.945	g/cm ³	ASTM D1505
Film					
Tensile Strength at Break, MD	8600	psi	59.3	MPa	ASTM D882
Tensile Strength at Yield, MD	3300	psi	22.8	MPa	ASTM D882
Tensile Elongation at Break, MD	750	%	750	%	ASTM D882
Secant Modulus, MD	99400	psi	685	MPa	ASTM D882